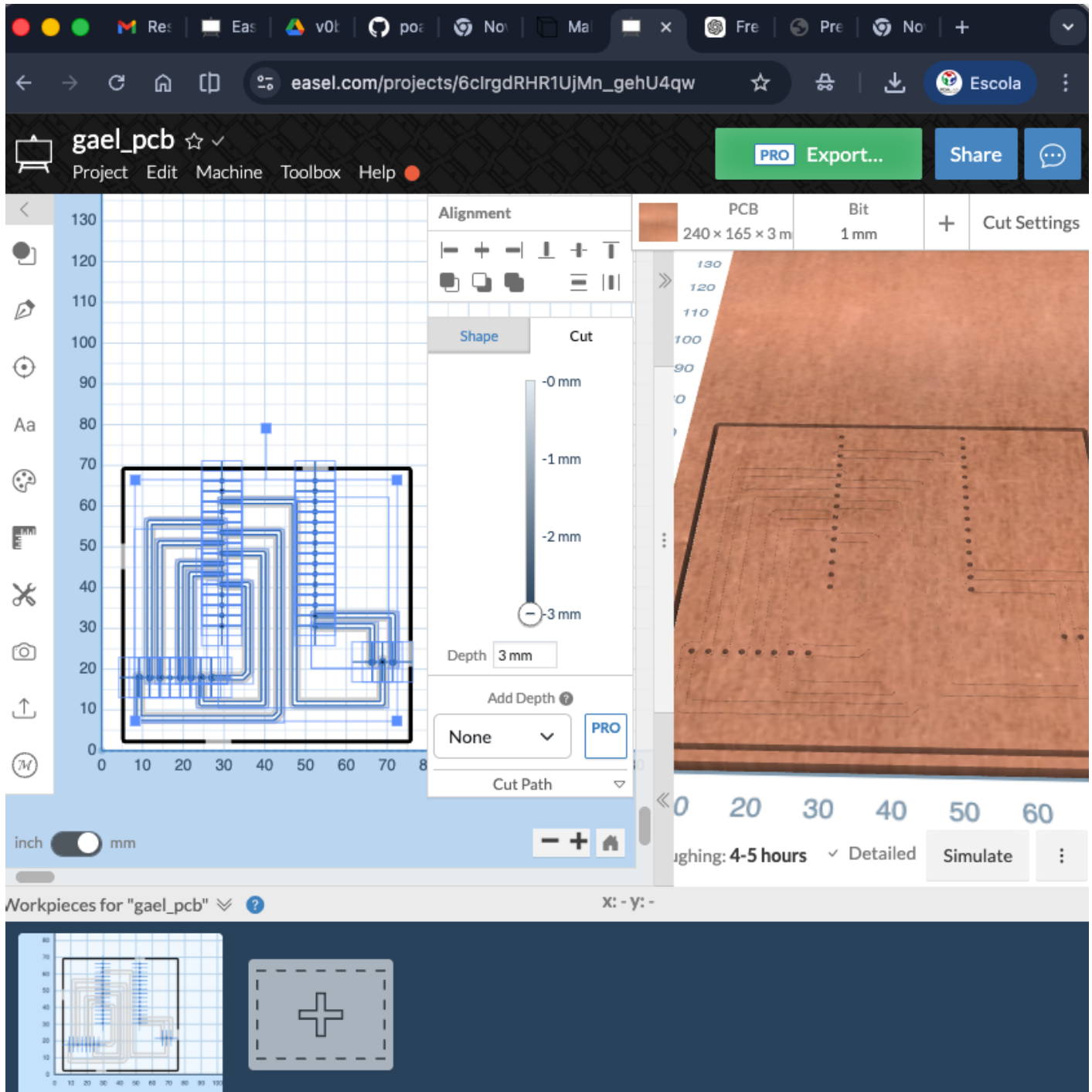


Preparação do arquivo

Importe o SVG no easel



Configure utilizando:

Material: PCM - 3mm de espessura

Bit: 1mm

Cut Settings:

Feed rate: 200mm/min
Plunge rate: 40 mm/min
Depth per pass: 0.05mm

Fill method: Offset

Plunge: Ramp 5o

Milling Direction: default

Para as trilhas:

Cut: 0.12mm

Cut Path: Cut outside shape path

Para os furos: Utilize o Drill

Para a borda:

Cut: 3mm

Cut path outside shape path

Exporte o arquivo .nc (1 arquivo com as trilhas e furos e 1 arquivo com o corte - troca de fresa)

Revision #3

Created 2026-04-24 18:29:35 UTC by Guest

Updated 2026-04-24 18:59:57 UTC by Guest